# Smoke and Heat Exhaust Control unit EN 230V/24V EN 230V/24V 10A - 2 - 1 EN 230V/24V 10A - 4 - 1 EN 230V/24V 20A - 4 - 1 EN 230V/24V 20A - 4 - 1

# Technical documentation

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2.1



# 2 Device views

Control unit EN 230V/24V overview

10A-2-1

10A-4-1







Figure 1: Device view Control unit EN 230V/24V

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# 3 Installation

# 3.1 General

Installation, commissioning, repair and maintenance of the Control unit may only be undertaken by trained specialist personnel. The control unit has been developed, based on EN 12101 parts 9 and 10.

# 3.2 **Regulations and installation instructions**

With installation, integration and commissioning, the following regulations and instructions should be observed:

- State building regulations
- > DIN 18232 Constructional fire protection in industrial buildings
- VdS directive 2098
- > Regulations from the fire protection authority responsible
- > The directive ZH 1/494 for powered windows, doors and gates
- > VDE 0100, VDE 0108
- > The regulations from the energy supply company [EVU] responsible
- Installation location for the control unit should be selected such that it is freely accessible for subsequent maintenance and repair
- > The housing should be fastened to the wall

# Important information

Before commissioning, the rechargeable batteries should be charged for at least 12h. When connecting the rechargeable batteries care should be taken to ensure correct polarity!!

# 3.3 Accident prevention regulations

The general accident prevention regulations for powered windows, doors and gates and the installation regulations from the German electrical engineering association [VDE] must be observed.

# Important warnings

Before removing a component, the system must be completely de-energised.

- > First, disconnect the rechargeable batteries
- > Then switch off the mains power supply
- ➤ To protect the electronic components, the installation technician must earth themselves by touching a finger to the earth connection →prior to working on the circuit boards
- > When switching back on again, the voltages must be applied again in reverse order

# 3.4 Layout of the control unit

The control unit has up to **5** motor lines, **1** manual alarm line, **1** automatic alarm line and an input for the FAS (fire alarm system) and therefore offers the possibility to connect the following equipment:

- Motors: The motor lines can be loaded with motor run times up to 60s with max. 15A(10A).
- Alarms: Up to 10 Break glass switches can be connected to the manual alarm line. Up to 50 automatic alarms [optical smoke detectors, max. heat detectors or differential heat detectors] can be connected to the automatic alarm line, individually or using dual detector interconnections.



# 3.5 Connection of the motorised openers

The Control units have up to 5 motor lines with a max. output current of 15(10A)A for a max. motor run time of 60s.

### 3.5.1 Determination of the conductor cross sectional area

When using motorised openers, the length of the motor lines is restricted due to voltage losses. Here, the nominal current of the closed drive in a motor line as well as the cross sectional area of the conductor are critical for the max. permissible line length.

The following table shows the max. permissible line length depending on the **nominal current of the motorised opener attached** and the cross sectional area of the conductor:

Current draw (I) per motor line in [A]	Number of conductor cores required (without protective conductor)	Max. permissible single line length to the last motor in [m]
0,5A bis 1A	2 x 1,5mm <sup>2</sup>	84m
0,5A bis 1A	2 x 2,5mm <sup>2</sup>	140m
1A bis 1,5A	2 x 1,5mm <sup>2</sup>	56m
1A bis 1,5A	2 x 2,5mm <sup>2</sup>	93m
1A bis 1,5A	2 x 4mm²	149m
1,5A bis 2A	2 x 1,5mm <sup>2</sup>	42m
1,5A bis 2A	2 x 2,5mm <sup>2</sup>	70m
1,5A bis 2A	2 x 4mm <sup>2</sup>	112m
2A bis 2,5A	2 x 1,5mm <sup>2</sup>	33m
2A bis 2,5A	2 x 2,5mm <sup>2</sup>	56m
2A bis 2,5A	2 x 4mm <sup>2</sup>	89m
2A bis 2,5A	2 x 6mm <sup>2</sup>	134m
2,5A bis 3A	2 x 1,5mm <sup>2</sup>	28m
2,5A bis 3A	2 x 2,5mm <sup>2</sup>	46m
2,5A bis 3A	2 x 4mm <sup>2</sup>	74m
2,5A bis 3A	2 x 6mm <sup>2</sup>	112m
3A bis 3,5A	2 x 1,5mm <sup>2</sup>	24m
3A bis 3,5A	2 x 2,5mm <sup>2</sup>	40m
3A bis 3,5A	2 x 4mm <sup>2</sup>	64m
3A bis 3,5A	2 x 6mm <sup>2</sup>	96m
3,5A bis 4A	2 x 1,5mm <sup>2</sup>	21m
3,5A bis 4A	2 x 2,5mm <sup>2</sup>	35m
3,5A bis 4A	2 x 4mm <sup>2</sup>	56m
3,5A bis 4A	2 x 6mm <sup>2</sup>	84m
4A bis 4,5A	2 x 1,5mm <sup>2</sup>	18m
4A bis 4,5A	2 x 2,5mm <sup>2</sup>	31m
4A bis 4,5A	2 x 4mm <sup>2</sup>	50m
4A bis 4,5A	2 x 6mm <sup>2</sup>	75m
4,5A bis 5A	2 x 1,5mm²	16m
4,5A bis 5A	2 x 2,5mm <sup>2</sup>	28m
4,5A bis 5A	2 x 4mm²	44m
4,5A bis 5A	2 x 6mm <sup>2</sup>	67m
4,5A bis 5A	2 x 10mm <sup>2</sup>	112m

# 3.5.2 Cable types

All cable types must be ratified with the authorities responsible and the fire protection authorities or the local fire department in all instances.

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## 3.6 Signal relays

2 relays, each with a potential-free changeover contact, are provided for passing on status signals from the control unit.

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The 1st. signal relay is pre-programmed as a fault relay (terminals, 5, 6, 7) and serves to pass on fault signals.

The second signal relay is pre-programmed as a triggering relay (terminals, 8, 9, 10) and serves to pass on triggering.

The switching power can be found in the "Technical details" chapter.

### In normal condition:

- The Fault relay is energised and drops out in the event of a fault.
- The Fault relay is de-energised and pulls in in the event of a fault.

Contact closed:	Term. 7 + 5:	Fault
	Term. 7 + 6:	No fault
	Term. 10 + 8:	No triggering
	Term. 10 + 9:	Triggering

The function of the signal relays can be changed in the set-up mode. The following functions can be set:

Function	Contact position	Information
1. Signal relays	Terminals 5,6 and 7	
Fault	7 + 5	Current fault
	7 + 6	Normal operation with no fault
Wind-rain forwarding	7 + 5	Current ventilation prohibition
	7+6	Ventilation allowed
Triggering relay	7 + 5	Normal operation with no
		triggering
	7 + 6	Triggering
2. Signal relays	Terminals 8, 9 and 10	
Fault	10 + 8	Current fault
	10 + 9	Normal operation with no fault
Wind-rain forwarding	10 + 8	Current ventilation prohibition
	10 + 9	Ventilation allowed
Triggering relay	10 + 8	Normal operation with no
		triggering
	10 + 9	Triggering



# 3.7 Connecting the rechargeable batteries

When connecting the rechargeable batteries care should be taken to ensure the polarity is correct. **Incorrect connection can result in the circuit board being destroyed immediately.** The red line always represents the plus positive line and the blue line always represents the negative line for the rechargeable batteries. The connection lugs on the rechargeable batteries are likewise colour coded.

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### Figure 4: View of batteries

The emergency power supply comprises two 12 V rechargeable batteries, connected in series so that the output voltage adds up to 24 V. To do so, the negative terminal of the first battery should be connected to the positive terminal of the second battery. The two remaining free terminals are then connected to the connection wires from the circuit board.

(Red  $\rightarrow$  Plus / Blue  $\rightarrow$  Minus)



# 3.8 Parameterising the ventilation groups

The control unit has 1 - 5 ventilation groups (1 - 5 motor lines), which can be connected with one another by means of jumpers (plug-in bridges). Small jumpers (plug-in bridges) can be found on the circuit board for this purpose.

A total of up to four jumpers - pairs for merging ventilation groups - are available (see figure below).

- If the left jumper pair "1 + 2" is plugged in horizontally, motor outputs 1 and 2 are linked to a single ventilation group.
- If the centre jumper pair "2 + 3" is plugged in horizontally, motor outputs 2 and 3 are linked to a single ventilation group.
- If the right jumper pair "3 + 4" is plugged in horizontally, motor outputs 3 and 4 are linked to a single ventilation group.
- If the right jumper pair "4 + +5" is plugged in horizontally, motor outputs 4 and 5 are linked to a single ventilation group.
- If all jumper pairs are plugged in horizontally, all motor outputs are collected together in a single ventilation group.

The connection of the ventilation buttons is implemented at the terminals provided. If several outputs are collected together in a single ventilation group, any ventilation button input from these lines can be used.

The parameterising of the optional plug-in comfort ventilation module has no effect on this. This must always be parameterised or enabled via the set-up.



Figure 5: View of jumper pairs for parameterising the ventilation groups

Jumper pair "4+5" (combines ventilation 4 with 5)

Jumper pair "3+4" (combines ventilation 3 with 4)

(combines ventilation 3 with 4)

Jumper pair "2+3" (combines ventilation 2 with 3)

Jumper pair "1+2" (combines ventilation 1 with 2)



# 4 Functional description

The compact RWS (smoke and heat vent control unit) is a smoke and heat vent control unit with an emergency power supply for 72 hours in the event of a power outage. It is used to open and close electric motor-driven smoke vents in the event of a fire, and also for everyday ventilation.

The functional description will be kept quite general at this point. The functions of the individual operating controls and display elements will be described in more detail in the next section.

A distinction is made between two basic operating modes:

# 4.1 Smoke and heat vent (triggered) operation

In the event of a fire (triggered by smoke and heat vent pushbutton, smoke detector or heat detector or the fire alarm system), the opening elements connected will open. Smoke and heat vent operation always has priority over ventilation mode; the rechargeable batteries help to ensure that after 72 hours of power outage the system can still be opened twice and closed once (smoke and heat vent operation). Triggering can be initiated manually by pressing the "Trigger" pushbutton on the external smoke and heat vent buttons, or automatically when one of the automatic detectors or the fire alarm system is triggered. Triggering is also guaranteed for 72h of power outage.

If necessary, or when the fire brigade so desires, the connected opening elements can be given a Reset command and then close again. To do this, the smoke and heat vent alarm triggering must first be acknowledged by pressing the "Reset button" on the smoke and heat vent button or on the circuit board. Then the opening elements can be closed again by pressing the "Close pushbutton" on the Break glass switch 6(A), the individual ventilation buttons, or the "Close button" on the board.

Smoke and heat vent operation has priority over ventilation mode, i.e. operation in ventilation mode is not possible during a smoke and heat vent operation alarm.

# 4.2 Ventilation mode

# Three different ventilation modes (continuous / push open only / push open and close) can be set on the board. The settings are made in set-up mode (see <u>Programming</u>).

The connected opening elements can be opened and closed by means of the individual ventilation pushbuttons.

In <u>"Continuous"</u> mode, pressing the Open pushbutton at the ventilation pushbutton once moves the motor to the Open end position, and pressing the Close pushbutton once moves it to the Closed end position. Both pushbuttons can be pressed simultaneously to hold the motor in an intermediate position.

In <u>"Push open only"</u> mode, the motor is moved in the Open direction only so long as the Open pushbutton on the ventilation pushbutton is held pressed. If the Close pushbutton on the ventilation pushbutton is pressed, the motor moves to its Closed end position. In <u>"Push open and close"</u> mode, the drive also moves in Close direction. In "No ventilation function" mode, the ventilation button inputs have no function. Likewise, there is no close control in the event of a power outage. This function is only necessary for the control of CO2 triggers.

If a wind/rain detector is connected, its function has priority over normal ventilation mode, i.e. in the event of a rain/wind alarm the connected opening elements are closed automatically, and can only be opened again manually after the rain/wind alarm has dropped out.

Operation in ventilation mode is not possible during a power outage and all drives are closed automatically.



# 4.3 Comfort ventilation module

If the optional comfort ventilation module is installed, the following additional ventilation functions can be used.

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Potentiometer für die Hubdauer – Potentiometer for stroke duration Potentiometer für die Zu- Automatik - Potentiometer for automated closing Dipschalter - DIP switch Hub - Stroke Zu - Close Hubbegr. – Stroke limit. 2x Hub – 2x stroke Zu- Autom – Automated closing Ser. – Nr.: - Ser. no.

Figure 6: Comfort ventilation module KL - MOD

# 4.3.1 Stroke limitation

To enable the stroke limitation function, move the "Stroke limit." DIP switch to "ON" position (left). The "Continuous" ventilation mode should likewise be set. An opening duration between 5s and 35s can now be set with the "<u>Stroke</u>" potentiometer. If the ventilation pushbutton moves to Open, the motor is actuated only for the time period set in the previous step.

DIP switch <u>"2x stroke"</u> sets the opening time to double. The maximum opening time is now double the time set. However, the ventilation pushbutton must also be pressed at least twice for this.

The drive connected can only be operated in the open direction in accordance with the time set, even if the motor has meanwhile been instructed to Close (while the set time is running).

Example:

- Time set = 20 seconds (switch "2 \* stroke" is in the "OFF" position)
- The motor runs Open for 10s with the ventilation button
- Then it is run in Close direction for 5 seconds
- Then it is opened again by means of the vent button
- → The motor will now run for another 15s!

### 4.3.2 Automatic closing

To enable the automatic closing function, move the <u>"Automatic closing"</u> DIP switch to "ON" position (left). The time for the Automatic closing can be set between 5 mins. and 35 mins. at the "Close" potentiometer. The time starts at the last drive command. The time is reset automatically after driving closed for min. 90 seconds and the Open display has extinguished.

# 4.3.3 Insertion slot selection for the KL-MOD

The modules can only be inserted or removed whilst the smoke and heat vent control unit is de-energised (rechargeable batteries and main power disconnected).



## 4.3.3.1 Control unit EN 230V/24V 10A-2-1 / 14A-4-1 7 10A-4-1 and 25A-5-1

Depending on the function, the insertion slot for the comfort ventilation module can be seen in the table below. A max. of five modules (only with 25A-5-1) can be used. Adjacent groups can be connected together in set-up mode. The table below shows the slot for your specific application.

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Functional area	Insertion slot 1	Insertion slot 2	Insertion slot 3	Insertion slot 4	Insertion slot 5
Group 1	Yes	-	-	-	-
Group 1+2	Yes	-	-	-	-
Group 1+2+3	Yes	-	-	-	-
Group 1+2+3+4	Yes	-	-	-	-
Group 1 to 5	Yes	-	-	-	-
Group 2	-	Yes	-	-	-
Group 2+3	-	Yes	-	-	-
Group 2+3+4	-	Yes	-	-	-
Group 2+3+4+5	-	Yes	-	-	-
Group 3	-	-	Yes	-	-
Group 3+4	-	-	Yes	-	-
Group 3+4+5	-	-	Yes	-	-
Group 4	-	_	-	Yes	-
Group 4+5	-	_	-	Yes	-
Group 5	-	_	-	_	Yes

The assignment of the individual comfort ventilation modules must be set up accordingly in the functional menu of the control unit.

With the "All individual" KL MOD assignment, module insertion slots 1-5 are firmly assigned to the appropriate ventilation groups 1-5.

This means that, for example, one KL-MOD for ventilation group 2 must be installed in module slot 2 and one KL- MOD of group 5 in slot 5.

If combinations are set for the KL-MOD assignments in the functional menu, one KL-MOD will suffice for each combination. Then it should be installed in the lowest slot of the combined ventilation groups. For example, if ventilation groups 2 and 3 can be set via one KL-MOD, groups 1 and 4 each have one separate KL-MOD. For this, the KL-MOD assignment "2+3" must be set in Setup and one KL-MOD each put in module slots 1, 2 and 4, i.e., the KL-MOD for the combined groups 2 and 3 must be in slot 2.

# 4.4 Open display

The control unit has one output per motor output for an open display.

If the connected drive moves Open, this output is switched. If the connected drive is still in Close state min. 90 seconds after a Close command, the display extinguishes (the output is reset).

The Open display works without feedback from the drive by assuming that the drive is closed if it runs in the close direction for min. 90 seconds. The Open display is then switched off.

Each time the Open drive is actuated, the Open display is switched on again.



# 4.5 Connection of the wind/rain assessment module WRA 501 (retrofit module)

The following figure shows the connection of the wind/rain module WR-MOD 501 with the wind/rain sensor DRF 501 to the control unit. The wind/rain assessment module is a modular retrofit kit for the control unit. It comprises a wind/rain module WR-MOD 501 and a wind/rain sensor DRF 501.

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Wind- Regenfühler WRF 501 (Klemme 47 & 48) -Wind/rain module WR-MOD 501 (terminals 47 & 48)

Wind- Regenmodul WR-MOD 501 -Wind/rain module WR-MOD 501

4 poliger Stecker – 4 pole plug

Platine WRF 501 im Regensensor -WRF 501 circuit board in the rain sensor

RWA Zentrale EN .. 30A-2-1 mit WR-MOD 501 -RWA control unit EN .. 30A-2-1 with WR-MOD 501

RWA control unit EN .. 30A-2-1 with WR-MOD 501

RWA Zentrale EN .. 60A- 4-1 mit WR-MOD 501 -RWA control unit EN .. 60A- 4-1 with WR-MOD 501

RWA Zentrale EN .. 75A- 5-1 mit WR-MOD 501 -RWA control unit EN .. 75A- 5-1 with WR-MOD 501

Figure 7: Connection of the wind/rain assessment module WRA 501 to the control units

For prioritised closing of the opening device in ventilation mode, a wind/rain assessment module can be connected to the control unit. The above figure shows the connection of the wind/rain module WR-MOD 501 and the connection of the wind/rain sensor WRF 501.

Insertion slot selection: The WR-MOD can be installed in any free insertion slot.

The information on the proper function of the wind/rain assessment module can be found in the accompanying technical documentation.



# 5 Commissioning

If all external devices are connected, the wiring has been checked once again and the rechargeable batteries charged, the commissioning can be undertaken.

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First, the power supply must be assured. Only once the mains supply is connected can the rechargeable batteries be connected - the green OK LEDs in the control unit and in the Break glass switches 6(A) illuminate.

When connecting the rechargeable batteries care should be taken to ensure the polarity is correct. Incorrect connection can result in the immediate destruction of the board.

The control unit is now ready for use and the functions can be checked in turn.

# The following functions must be checked during the commissioning: The $\square \square$ switch must be set to the ON position to switch the buzzer on.

### Ventilation function:

Push ventilation button in Open direction	- Motors drive open
Push ventilation buttons in Open and Close directions simultaneously	- Motors stop
Push ventilation button in Close direction	- Motors drive closed
Push ventilation button in Open direction	- Motors drive open
If present:	- All motors drive closed
Trigger a rain alarm on the rain detector (push test button if available) <i>Motors should be open !!!</i>	



### Alarm function (triggered by Break glass switch, automatic detector or fire alarm system):

Set the operating mode switch to the <i>P</i> position and trigger the alarm with the red <b>C</b> button on the board	<ul> <li>The green OK LED on the board flashes (test mode)</li> <li>All motors drive open</li> <li>The red - LED on the board and the Break glass switches flashes.</li> </ul>
Bring the alarm back to operational readiness with the RESET ⇒ button on the board. Then drive the motors closed with the ↓ button on the board. (Operating mode switch remains in ∞ position on)	<ul> <li>The buzzer sounds with an alternating frequency</li> <li>All motors drive closed</li> <li>Red <i>I</i> - LED extinguishes</li> <li>The buzzer falls silent</li> <li>The green OK LED on the board flashes (test mode)</li> </ul>
Initiate an alarm trigger on all Break glass switches by actuating the 4 - button (operating mode switch remains in 2 position on)	<ul> <li>All motors drive open</li> <li>The red  - LED on the board and the Break glass switches flashes</li> <li>The buzzer sounds with an alternating frequency</li> <li>The green  LED on the board flashes (test mode)</li> </ul>
Bring the alarm back to operational readiness with the RESET $\implies$ button on the Break glass switches. Then drive the motors closed with the $\Psi$ button on the Break glass switches (operating mode switch remains in $\bowtie$ position on).	<ul> <li>All motors drive closed</li> <li>Red <i>L</i>ED extinguishes</li> <li>The buzzer falls silent</li> <li>The green <i>L</i>ED on the board flashes (test mode)</li> </ul>
Initiate a alarm on the type ECO automatic detector with the test unit for detector series type ECO 1000RTU or with a proofing gas (operating mode switch remains in position on)	<ul> <li>All motors drive open</li> <li>The red <i>d</i>- LED on the board and the Break glass switches flashes</li> <li>The buzzer sounds with an alternating frequency</li> <li>The green OK LED on the board flashes (test mode)</li> </ul>
Bring the alarm back to operational readiness with the RESET $rightarrow$ button on the board. Then drive the motors closed with the $\Psi$ button on the board. (Now set operating mode switch to $\sim$ position off again)	<ul> <li>All motors drive closed</li> <li>Red <i>4</i>- LED extinguishes</li> <li>The buzzer falls silent</li> <li>The green OK LED on the board now illuminates steadily (normal operating mode)</li> </ul>



# 6 Operation

# 6.1 Display and control elements on the board

The Control unit has a number of operator controls and displays on the board, thus providing a clear, detailed indication of the individual operating states and faults. The operator control elements can be used to make various settings and activate various functions on the Control unit. The following figure shows the control elements on the Control unit board:

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With the exception of the ventilation function, the Control unit can be operated from the board alone.

The following control elements are available:



Figure 9: Display and control elements



The following display elements are also provided:

30A/60A/75A	Piktogram		LED	Funktion
(1)	ОК	$\rightarrow$	Green	ОК
(2)	-14-	$\rightarrow$	Red	Trigger / alarm
(3)	$\triangle$	$\rightarrow$	Yellow	Fault
(4)	X	$\rightarrow$	Yellow	Ventilation forbidden
(5)	Ð	$\rightarrow$	Yellow	MPS
(6)	f 1	$\rightarrow$	Yellow	Battery
(7)	0	$\rightarrow$	Yellow	Break Glass Switch
(8)		$\rightarrow$	Yellow	Autom. Detectors
(9)		$\rightarrow$	Yellow	FAS (Fire Alarm System)
(10)	$M_1$	$\rightarrow$	Yellow	Motor line 1
(11)	$M_2$	$\rightarrow$	Yellow	Motor line 2
(12)	$M_3$	$\rightarrow$	Yellow	Motor line 3
(13)	$M_4$	$\rightarrow$	Yellow	Motor line 4
(14)	$M_5$	$\rightarrow$	Yellow	Motor line 5
(15)	ß	$\rightarrow$	Yellow	Maintenance
(16)	¢¢ <sup>‡</sup>	$\rightarrow$	Yellow	System (Manufacturer information)

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The following table shows an overview of the various functions and settings for the individual control elements on the board:

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individual control elements on the board	
Operation	Function / effect
Pressing the 4- button	All motors drive open
	The red 4 LED on the board and on the break
	glass switches flashes
	The buzzer sounds with an alternating
	frequency
Dressing the DECET is hutter	Autom. alarm forwarding active
Pressing the RESET ⊨ button	Alarm triggering is reset The buzzer falls silent
	Autom. alarm forwarding inactive
	The red 4- LED on the board and on the break
	glass switches are going out
Pressing the   button	All motors drive closed (only if no triggering
	alarm is present)larm triggering is reset
Pressing the 🗯 î button	All LEDs on the board and the connected
	break glass switches illuminate. They
	extinguish again after pressing the RESET ⇒
	button
	The buzzersounds, so long as the 🌞 🕅 button
	is pressed.
	After approximately 15 mins. the lamp test
	ends automatically
slide switch in "ON" position	after pressing the internal buzzer sounds with
	triggers, faults and acknowledgements
	The buzzer sounds, so long as the 🏶 î button
	is pressed.
slide switch in "OFF" position	The internal buzzer is not sounded
slide switch in "ON" position	The control unit is in test mode
	The green 🖾 LED on the board flashes
	Autom. alarm forwarding inactive
	In the event of a mains power failure, the
	diagnostics LEDs can be activated on the
	board
slide switch in "OFF" position	Control unit in normal operating mode
	The signal relay will be switched in the event of
	a triggering Start function menu (ON)
Slide switch in "ON" / "OFF" position	Exit function menu (OFF)
alido owitch in "ON" position	Manufacturer function
Slide switch in "ON" position	Manufacturer function
Slide switch in "OFF" position	
slide switch in "OFF" position	Normal operating mode
Slide switch in "ON" position	Set-up mode active (see programming)
[Actuate Reset ] button and lamp test	Some LEDs flash very quickly
button 🛧 simultaneously]	



The following table shows an overview of the various display conditions of the individual display elements on the Control unit board:

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Image: Construct of the second se	on the Control unit board: Display	Status
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		This is a functional check.
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Flashes > Manufacturer information		
Blinks in the event of a temperature range infringement		Blinks in the event of a temperature range infringement
Temperature too high ( $\vartheta$ > 40°C)		
Temperature too low ( $\vartheta < 0^{\circ}C$ )		

Smoke and heat vent control unit EN 230V/24V Status: 7.6.2018



# 6.2 Acoustic signals

During operation the alarm outputs acoustic signals via the buzzer, providing information about the fault conditions and the actions to be carried out:

# Attention !

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In order to hear the signal tones, the "Buzzer" switch must be set to the ON position!

### Steady tone:

Fault condition (the LEDs provide information regarding the cause) or Lamp test button has been pressed (all LEDs illuminate).

### Constant tone with alternating frequency:

Alarm triggered. The red 4 LED flashes.

## 1x long beep (confirmation signal)

After leaving the set-up mode: Settings have been accepted

# 6.3 Fuses on the board

Fuses  $(2 - 6 \times FKS 80 \text{ fuse})$  are installed on the control unit board to protect the electronics. The following figure shows the function and value of the individual fuses:

### Control unit EN 230V

Designation:	Function:	Value:
SI6	Rechargeable batteries charging fuse	5A FKS 80V
SI1	Motor line 1 fuse	15A FKS 80V
SI2	Motor line 2 fuse	15A FKS 80V
SI3	Motor line 3 fuse	15A FKS 80V
	(only Control unit 60A and 75A)	
SI4	Motor line 4 fuse	15A FKS 80V
	(only Control unit 60A and 75A)	
SI5	Motor line 5 fuse	15A FKS 80V
	(only Control unit 75A)	

With 24V control units, it is essential that fuses for nominal voltages above 80V are used (e.g. FKS 80V)  $\rightarrow$  DANGER OF FIRE!



# 6.4 Delivery condition

Because of the many options described here for setting the parameters of the Control unit, the state of the control unit at the time of delivery will now be summarised in tabular form:

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Slide switch	" <b>OFF</b> " position $\rightarrow$ Automatic trigger forwarding in the
	alarm
🗝 slide switch	"OFF" position
🗋 slide switch	"OFF" position
Slide switch	"OFF" position
🖙 slide switch	"ON" position, so that the buzzer is active.

The following functions or settings are set in programming mode:

Ventilation mode	Set to "Continuous"
Series resistance – break	Set to "18k Ohm" (short circuit monitoring of the line
glas switch and fire alarm	activated)
system (function 0R / 18K)	
Detector interconnections	Set to 1 detector interconnection
Triggering with faults	Switched off
Number of detectors	Set to 1-10 automatic detectors
Signal relay 1	Fault signalling
Signal relay 2	Trigger forwarding
KL-MOD assignment	KL-MOD applies only to the output, into whose slot this is inserted.



# 7 Programming

Many special functions and settings can be programmed in the Mode menu:

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Figure 10: Display and control elements

Changes to the functions are carried out via the two buttons "Reset" and "Lamp test" on the board and displayed via the LEDs.



# 7.1 Control unit EN Type

The six LEDs "Vent. forbidden" to "Fire alarm sys." indicate which function is selected and the seven lower LEDs "Motor 1" to "Sys." indicate which settings this function currently has.

# Function menu control unit EN Part 1

The DIP switch is provided for this. It must be set to ON for changing the programming. A few LEDs on the board now flash in a very fast rhythm in order to indicate that the mode menu is switched on.

			Function software version RWAZE 755 V2.19							
LED			Daily	ventilatior	n constan	t/momen	tary	KL-MOD- assignment		
			Gr. 1	Gr. 2	Gr. 3	Gr. 4	Gr. 5	Gr. 1-4	Gr.5	
	4	M	•	•	•	•	•	•	•	
	5	Ð	•	•	•	•	•	•	•	
	6	<b>f</b>	•	•	•	•	•	•	•	
	7	0	•	•	•	¢	¢	¢.	¢	
	8		٠	¢	\	•	•	Ċ.	ф.	
	9	D	¢	•	¢	•	ф.	•	Ċ.	
		•	(☆ LED flashes ● LED dark)							
				setting						
	10	M 1	-	-	-	-	-	1+2+3+4	-	
	11	M2	-	-	-	-	-	2+3+4	-	
	12	M3	-	-	-	-	-	1+2+3	-	
Î	13	M4	-	-	-	-	-	1+2, 3+4	-	
	14	∭5	No ventilation function					3+4	-	
*	15	ß	OPEN/CLOSE momentary 2+3				-			
	16	d <sup>o</sup>		Only OP	1+2	4+5				
( LEC	D 10-1			C	Constant			All individ.	Individ.	

The functions can be selected with the two board buttons "Reset  $\rightarrow$ " and "Lamp test  $\uparrow$ ", and their settings changed:

"Reset  $\rightarrow$ " button next function (1 column to the right in the table above)

"Lamp test rest rest in the table above)

Any setting change is adopted by the control unit immediately, however, to protect the changed setting(s) from the effects of a power outage, the "Funct." slider switch must be set "OFF" again.

The SETUP mode is exited and the setting saved ca. 60s after the last press of a button.



LED			Function software version RWAZE 755 V2.19						
			Automat						
			Gr. 1	Gr. 2	Gr. 3	Gr. 4	Gr. 5		
	4	X	•	•	•	•	•		
	5	Ðz	٠	•	•	•	•		
	6	Ē	\	¢	¢	¢	¢		
	7	Ο	٠	٠	٠	•	¢		
	8		٠	٠	¢	¢	٠		
	9	D	•	Ċ,	•	¢.	•		
			(☆ LED flashes ● LED dark)						
			setting						
  ↑	10	M 1	-	-	-	-	-		
	11	M2	-	-	-	-	-		
*	12	M3	-	-	-	-	-		
	13	M 4	Clo	ses auton	natically a	after 120 i	min.		
	14	M 5   Closes automatically after 60 min.							
	15	ß	Clo	oses autor	matically	after 30 n	nin.		
	16	Å	Clo	oses autor	matically	after 15 n	nin.		
( LED	D 10-1	6 off)			Off				

# The functions can be selected with the two board buttons "Reset $\rightarrow$ " and "Lamp test $\uparrow$ ", and their settings changed:

"Reset →" button next function (1 column to the right in the table above) "Lamp test ∱" button, setting one position higher (1 line higher in the table above)

Any setting change is adopted by the control unit immediately, however, to protect the changed setting(s) from the effects of a power outage, the "Funct." slider switch must be set "OFF" again.

The SETUP mode is exited and the setting saved ca. 60s after the last press of a button.



# Set-up menu control unit EN Type Part 1

Many special functions and settings can be programmed in the SETUP menu: The "Set-up" slider switch is provided for this. The "Reset T" and "Lamp test  $\fbox{T}$ " buttons must be pressed simultaneously along with this switch being set to ON to change the programming. A few LEDs on the board now flash in a very fast rhythm in order to indicate that the mode menu is switched on.

LED			Fur	nction software version	RWAZ	E 755 \	/2.19				
			Func	Stroke limitation							
			1. Relay (fault)	2. Relay (trigger/alarm)	Gr.1	Gr.2	Gr.3	Gr.4	Gr.5		
	4	X	•	•	•	•	•	•	•		
	5	Ð	•	•	•	•	•	•	•		
	6	f - 1	•	•	•	•	•	•	•		
	7	0	•	•	•	¢	¢	¢	¢		
	8		•	¢	Ċ.	•	•	Ċ.	Ċ.		
	9	Q	Ċ.	•	\		ф.		\		
			(☆ LED flashes	<ul> <li>LED dark)</li> </ul>	LED dark)						
	sett			setting	9						
	10	M 1	-	-			60 s				
	11	M2	-	-			45 s				
أ	12	M 3	Alarm closing	-			35 s				
	13	M4	Reset	-			25 s				
×	14	M 5	Trigger / alarm	Alarm trigger	15 s						
				5s wiping contact							
	15	Les.	Wind/rain / mains failure	Alarm trigger			89 s				
	16	¢	Störungsausga be erst nach 30s	Wind/rain / mains failure			56 s				
LE	D 10	-16 off	Fault output	Fault output			off				

The functions can be selected with the two board buttons "Reset  $\rightarrow$ " and "Lamp test  $\clubsuit$ ", and their settings changed:

"Reset  $\rightarrow$ " button next function (1 column to the right in the table above) "Lamp test  $\uparrow$ " button, setting one position higher (1 line higher in the table above) Any setting change is adopted by the control unit immediately, however, to protect the changed setting(s) from the effects of a power outage, the "Funct." slider switch must be set "OFF" again. The SETUP mode is exited and the setting saved ca. 60s after the last press of a button.



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	LE	)		Function softwa	re version RWAZ	2E 755 V2.19	
			Motor line monitoring	Actuator runtime	Function for pneumatical solutions output 1 + 2	Trigger break glas switch	Trigger FAS
	4	M	•	•	•	•	•
	5	Ð	•	•	•	•	•
	6	÷ -	¢.	¢.	Ċ.	Ċ.	Ф
	7	0	•	•	•	•	
	8		•	•	¢.	¢.	•
	9	D	•	¢.	•	¢.	•
			(☆ LED flashes	• LED dark)			
					setting		
	10	M 1	-	-	Gr.1 open &	-	-
					Gr.2		
					open/close		
♠	11	M2	-	-	Gr.1 & 2	-	-
					open/close		
×	12	M 3	-	-	Gr. 1 & 2 open	-	Normally
.979C							closed
							contact
	13	M4	-	-	Gr.2	-	Quiescent
					open/close		current
	14	<b>∭</b> 5	-	8 min. without	Gr.2 open	-	Opera-tional
				blockade			current
	4 -			function			
	15	ß	-	8 min. without	Gr.1	With fault	With fault
				blockade function	open/close		
	16		Additional 33k	8 min.	Gr.1 open	With 0 Ω	With 0 Ω
		0 <sup>0</sup>			-		
	LED 10-16		C & 3-wire	90 s	off	With 18 k $\Omega$	With 18 k $\Omega$
off							

# Set-up menu control unit EN Type Part 2

The functions can be selected with the two board buttons "Reset  $\rightarrow$ " and "Lamp test  $\uparrow$ ", and their settings changed:

"Reset  $\rightarrow$ " button next function (1 column to the right in the table above) "Lamp test  $\uparrow$ " button, setting one position higher (1 line higher in the table above)

Any setting change is adopted by the control unit immediately, however, to protect the changed setting(s) from the effects of a power outage, the "Funct." slider switch must be set "OFF" again. The SETUP mode is exited and the setting saved ca. 60s after the last press of a button.



	LE	ED		Function softw	are version RW	AZE 75	55 V2.´	19		
		Alarm by		Number of	Detector	Weat	her an	d alar	m fund	ctions
			autom. detector failure	detectors	interconnectio ns	Gr.1	Gr.2	Gr.3	Gr:4	Gr.5
	4	R	•	•	•	•	•	•	•	•
	5	Ð	•	•	•	\	¢	\	\	Ċ.
	6	<u>+</u>	¢	¢	¢	•	•	•	•	•
	7	0	÷.	÷.	Ċ.	٠	•	•	\	÷\$
	8		•	¢.	¢.	•	\	\	•	•
	9		¢.	•	¢.	¢	•	¢	•	Ċ.
			(☆ LED flashes	• LED dark)						
					setting					
	10	M 1	-	-	-	-	-	-	-	-
	11	M 2	-	-	-	-	-	-	-	-
	12	M 3	-	-	-	-	-	-	-	-
Ĥ	13	M4	-	-	-	-	-	-	-	-
**	14	M 5	-	-	-	No	reaction weat	on to a hersig		and
	15	ß	-	ECO 26 – 50	2 detectors with pre	No	o reacti	on to	alarm	ng
					warning					
	16 🗬 On			ECO 11 – 25	2 detectors	No re	action			ignals
LE	ED 10	D-16 off	Off	ECO 1 – 10	1 detector		Bot	h allov	ved	

# Set-up menu control unit EN Type Part 3

The functions can be selected with the two board buttons "Reset  $\rightarrow$ " and "Lamp test  $\uparrow$ ", and their settings changed:

"Reset →" button next function (1 column to the right in the table above) "Lamp test ↑" button, setting one position higher (1 line higher in the table above)

Any setting change is adopted by the control unit immediately, however, to protect the changed setting(s) from the effects of a power outage, the "Funct." slider switch must be set "OFF" again.

The SETUP mode is exited and the setting saved ca. 60s after the last press of a button.



	LE	ED		Func	tion so	ftware v	ersion	RWAZE	E 755 V2.19	
			FAS entrance	Delay	yed ope	ening at	alarm/t	rigger	Alarm	Wheather
				Gr. 1	Gr. 2	Gr. 3	Gr. 4	Gr. 5	driving	contact
									direction	
	4	R	•	•	•	•	•	•	•	•
	5	Ð	Ċ.	Þ	\	Ċ.	\	¢		\
	6	÷	•	•	¢	\	¢	¢	☆	¢
	7	0	¢	ф	•	•	•	•	¢.	¢
	8		¢	ф	•	•	¢	¢	•	•
	9		•	\ ↓ ↓	•	ф.	•	\ ↓	•	Ċ.
			(☆ LED flashes	s ●L	ED da	rk)				
			setting							
	10	M 1	-	-	-	-	-	-	-	-
	11	M 2	-	-	-	-	-	-	-	-
	12	M 3	-	-	-	-	-	-	All closes	-
€	13	M 4			60s s	start-up	delay		Gr. 2 – 5	-
									closes	
8	14	M 5	Edge		45 s	start-up	delay		Gr. 3 – 5	-
			evaluation						closes	
	15	ß	Level with		30 s	start-up	delay		Gr. 4+5	-
			autom.	autom.				closes		
			reset + close							
	16	d <sup>e</sup>	Level with		15 s s	tart-up	delay g		Gr. 5 closes	Normally
	autom. reset					closed				
LE	LED 10-16 off		Level		Star	t-up del	ay off		All open	Normally
										open

Set-up menu control unit EN Type Part 4

The functions can be selected with the two board buttons "Reset  $\rightarrow$ " and "Lamp test **∧**", and their settings changed:

"Reset  $\rightarrow$ " button next function (1 column to the right in the table above) "Lamp test  $\uparrow$ " button, setting one position higher (1 line higher in the table above)

Any setting change is adopted by the control unit immediately, however, to protect the changed setting(s) from the effects of a power outage, the "Funct." slider switch must be set "OFF" again.

The SETUP mode is exited and the setting saved ca. 60s after the last press of a button.

€

.

15

16

LED 10-16 off

ß

P

Constant by

fault

Constant

Normal



X – 2

X – 1

X - 0

Low speed by daily ventilation

Low speed by daily ventilation and weather alarm closing

Off

The functions can be selected with the two board buttons "Reset  $\rightarrow$ " and "Lamp test ↑, and their settings changed:

2 – X

1 - X

Off

"Reset  $\rightarrow$ " button next function (1 column to the right in the table above) "Lamp test  $\mathbf{A}$ " button, setting one position higher (1 line higher in the table above)

Any setting change is adopted by the control unit immediately, however, to protect the changed setting(s) from the effects of a power outage, the "Funct." slider switch must be set "OFF" again.

The SETUP mode is exited and the setting saved ca. 60s after the last press of a button

€

8

14

15

16

LED 10-16 off

(M) 5

ß

Ô



The functions can be selected with the two board buttons "Reset  $\rightarrow$ " and "Lamp test  $\uparrow$ ", and their settings changed:

Only receiving

Only sending with an

adiitional wheater signal.

Only sending

Send and receive

"Reset  $\rightarrow$ " button next function (1 column to the right in the table above) "Lamp test  $\mathbf{A}$ " button, setting one position higher (1 line higher in the table above)

Any setting change is adopted by the control unit immediately, however, to protect the changed setting(s) from the effects of a power outage, the "Funct." slider switch must be set "OFF" again.

The SETUP mode is exited and the setting saved ca. 60s after the last press of a button.

Off

Only receiving

Only sending

Send and receive



# 8 Fault-finding / troubleshooting

Many faults can be detected and localised with the help of the diagnostics LEDs on the board. Faults arising due to incorrect wiring of components can of course not be diagnosed. If functional errors should arise that cannot be identified with the help of the diagnostics LEDs, then the first course of action is to check the wiring to the external components.

If the control unit detects a fault, t	the green OK LED is	s extinguished and the year	ellow <u>A LED</u>
<u>flashes or blinks.</u>			

Diagnostics LED display	Cause		Remedial measure
₩ (8) LED <u>flashes</u>	Line break in the detector line		Terminate detector line with 33k/15k/6k8 resistor (Setup setting) Check cable for break
(8) LED <u>blinks</u>	Short circuit in the detector line		Check cable for short circuit
• (7) LED <u>flashes</u>	Line break in the Break glass switch line	A A	Terminate line with 33K resistor Check cable for break
• (7) LED <u>blinks</u>	Short circuit in the Break glass switch line	$\checkmark$	Check cable for short circuit
M 1-5 (10-14) LED <u>flashes</u>	Break in motor line		Check motor fuses Check cable for short circuit Check cable for break For 3rd. party drives, use 3- wire connection. Two-wire connection without diode module.
(4) LED <u>illuminates steadily</u>	Active wind or rain detection or fault at the wind or rain module	<b>&gt;</b>	Wait until wind or rain signal has dropped off Check wind or rain detectors connected
€>≳(5) LED <u>flashes</u>	Main power supply not correct	A A	Check min power supply Check main power supply voltage
ච- වේ LED <u>blinks</u>	System voltage not detected	A A	Check min power supply Check main power supply voltage
(6) LED <u>illuminates steadily</u>	Rechargeable battery voltage too high	>	Check rechargeable battery voltage
(6) LED <u>flashes</u>	Poles of rechargeable batteries incorrectly connected	>	Check rechargeable battery voltage
亡 (6) LED <u>blinks</u>	Rechargeable battery voltage too low	$\checkmark$	Check rechargeable battery voltage
(3) LED <u>blinks</u>	Mains power supply failure detected	A A	Check mains voltage Check main power supply voltage
15) LED <u>flashes</u>	Maintenance necessary	>	Inform customer support

Malfunction	Cause		Remedial measure
Connected automatic detectors	Wrong polarity	A	Check wiring/polarity of the
are not triggered	Incorrect wiring		connections and rectify faults
Malfunction at braek glass switch	Incorrect wiring	$\triangleright$	Check wiring



# 9 Maintenance

Smoke and heat vent systems are safety systems intended to protect human lives, health, and material property.

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For this reason, maintenance of the smoke and heat vent system must be carried out at regular intervals, at least once per year, in accordance with DIN 18232, the VdS directives, and the manufacturer's guidelines. Functional testing, operational readiness, maintenance and any repairs on the smoke and heat vent system may only be carried out by authorised specialists.

Before carrying out work on the opened control unit the installation technician must earth themselves on the earthing screw !!!!

# Attention !!

Consult with us before carrying out a functional test of the system if the triggers or faults are forwarded on to the fire brigade or building control system by means of the integrated signalling relay.

# Control unit:

- Visual check of the control unit
- Check mains voltage 230 V AC
- Check all fuses
- Check rechargeable batteries (ca. 27.6V / but not below 24V)
- The rechargeable batteries must be replaced after 4 years and the old rechargeable batteries disposed of in the prescribed manner
- > Check all terminal connections are firmly seated
- Check cabling for damage
- Carry out a functional check (see chapter 0 Commissioning), setting the "Test" slider switch to the "ON" position beforehand
- Check Control unit functions by actuating or triggering all connected external Break glass switches, automatic detectors or ventilation buttons.
- Check display elements of the externally connected Break glass switches and automatic detectors
- Check the fault and trigger forwarding lines set the "Test" slider switch to the "OFF" position for this



# 10 Technical data

<b>Common technical data:</b> Number of alarm trigger lines: Number of fire alarm sys. lines: Number of Break glass switches 6(A), 7(A):	1 1 Max. 10 units
Number of automatic detectors:	1 – 10 units or 11 – 25 units or 26 – 50 units (see programming) Smoke detector ECO1003, max. heat detector ECO1005T
OPEN display outputs: Switched 24V output:	24 V DC, max. 50 mA 0.5 A
Terminals: Motor terminals: Mains connection terminals: Fault and triggering relays: Misc. terminals:	4 mm² (fine-wire) 6 mm² (rigid) 2.5 mm² 2.5 mm² 1.5 mm² (fine-wire) 2.5 mm² (rigid)
Line monitoring:	Motor line for wire break / fuse-blow Break glass switch line for wire break and short circuit Fire alarm sys. line for wire break and short circuit Detector line for wire break and short circuit Rechargeable battery line for wire break / rechargeable battery voltage
Signal relays:	2 x potential-free, changeover contacts Switching power, each (60 V AC or 24 V DC) / 1 A

# 10.1 Control unit EN 230V/24V 10A-2-1:

Туре:	Control unit EN 230V/24V 10A-2-1
Housing:	Sheet steel housing with sash lock
	Dimensions W/H/D: 400/500/210 [mm]
<b>- - - - - -</b>	Colour: Grey (similar to RAL 7035)
Type of protection:	IP 54
Temperature range:	Temperature class III per VdS 2581 (-5°C to 40°C)
	Temperature class III per VdS 2593 (-5°C to 40°C)
Nominal voltage:	230 VAC / 50 Hz
Nominal power:	550 VA
Nominal rechargeable battery	24 VDC (2 x 12 VDC)
voltage:	
Nominal rechargeable battery	7,0 or 7,2 Ah
capacity:	
Switching power, motor line:	Max. 10 A nominal current (dependent on motor duty cycle) 10 A with run-time $\leq$ 60s / 7,5 A with run-time of 60s to max. 3min
Switching power, control unit:	Max. 10 A nominal current (dependent on motor duty cycle) 10 A with run-time $\leq$ 60s / 7,5 A with run-time of 60s to max. 3min
Switch-on duration (duty cycle):	Max. 30% duty cycle (with 10 mins. cycle times)
Number of motor lines:	2
Number of ventilation groups:	2



10.2 Control unit EN 230V / 24V 10A-4-1:	
Type:	Control unit EN 230V / 24V 10A-2-1
Housing:	Sheet steel housing with sash lock
	Dimensions W/H/D: 400/500/210 [mm]
	Colour: Grey (similar to RAL 7035)
Type of protection:	IP 54
Temperature range:	Temperature class III per VdS 2581 (-5°C to 40°C)
	Temperature class III per VdS 2593 (-5°C to 40°C)
Nominal voltage:	230 VAC / 50 Hz
Nominal power:	550 VA
Nominal rechargeable battery voltage:	24 VDC (2 x 12 VDC)
Nominal rechargeable battery capacity:	7,0 / 7,2 Ah
Switching power, motor line:	Max. 10 A nominal current (dependent on motor duty cycle) 10 A with run-time < 60s / 7,5 A with run-time > 60s up to max. 3min
Switching power, control unit:	Max. 10 A nominal current (dependent on motor duty cycle) 10 A with run-time $\leq$ 60s / 7,5 A with run-time of 60s to max. 3min
Switch-on duration (duty cycle):	Max. 30% duty cycle (with 10 mins. cycle times)
Number of motor lines:	4
Number of ventilation groups:	4

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# 10.3 Control unit EN 230V / 24V 20A-4-1:

Type: Housing:	Control unit EN 230V / 24V 20A-4-1 Sheet steel housing with 2 sash locks Dimensions W/H/D: 400/500/210 [mm] Colour: Grey (similar to RAL 7035)
Type of protection:	IP 54
Temperature range:	Temperature class III per VdS 2581 (-5°C to 40°C)
	Temperature class III per VdS 2593 (-5°C to 40°C)
Nominal voltage:	230 VAC / 50 Hz
Nominal power:	850 VA
Nominal rechargeable battery voltage:	24 VDC (2 x 12 VDC)
Nominal rechargeable battery capacity:	18 Ah
Switching power, motor line:	Max. 15 A nominal current (dependent on motor duty cycle) 15 A with run-time < 60s / 10 A with run-time > 60s up to max. 3min
Switching power, control unit:	Max. 20 A nominal current (dependent on motor duty cycle) 20 A with run-time $\leq$ 60s / 15 A with run-time of 60s to max. 3min
Switch-on duration (duty cycle): Number of motor lines:	Max. 30% duty cycle (with 10 mins. cycle times)
Number of ventilation groups:	4



10.4 Control unit EN 230V / 24V 25A-5-1: Type: Control unit EN 230V / 42V 25A-5-1 Housing: Sheet steel housing with 2 sash locks Dimensions W/H/D: 400/500/210 [mm] Colour: Grey (similar to RAL 7035) Type of protection: IP 54 Temperature range: Temperature class III per VdS 2581 (-5°C to 40°C) Temperature class III per VdS 2593 (-5°C to 40°C) 230 VAC / 50 Hz L/N/PE Nominal voltage: 850 VA (can be split over two phases). Nominal power: Nominal rechargeable battery 24 VDC (2 x 12 VDC) voltage: Nominal rechargeable battery 12 Ah capacity: Switching power, motor line: Max. 10 A nominal current (dependent on motor duty cycle) 10 A with run-time < 60s / 7,5 A with run-time > 60s up to max. 3min Switching power, control unit: Max. 25 A nominal current (dependent on motor duty cycle) 25 A with run-time ≤ 60s / 16,75 A with run-time of 60s to max. 3min Max. 30% duty cycle (with 10 mins. cycle times) Switch-on duration (duty cycle): Number of motor lines: 5 Number of ventilation groups: 5

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